

Page 1, at the top of the page, delete "Description";

Abstract, at the bottom of the page, delete "[Figure 1]".

IN THE CLAIMS

Please amend the following claims to read as follows:

Sub D 1. (Twice Amended) In a process for the fashioning of a portion of a profiled bead extruded along a path onto an object, in particular a pane, in which process an initially shapeless mass of material is produced in the portion and is given a desired final shape by contact with a shaped surface of a moving tool, with any excess material being automatically expelled from the tool in order to be removed, the improvement wherein the mass of material is produced by the superposition of two segments of the extruded strip, with the steps of:

guiding an extrusion die along a first segment of the intended path of a profiled bead, including the portion to be fashioned;

moving the die away from the object and, relative to the object, to an adjacent position of the portion to be fashioned; and

guiding the die along a second segment of the path of the profiled bead, also including the portion to be fashioned.

2. (Twice Amended) Process according to Claim 1 for the fashioning of a corner in the profiled bead, especially in a corner of the object, wherein the die is moved relative to the object by changing the relative orientation of the die with respect to the object, especially by rotation through a desired angle, and by guiding the die in the new direction thus obtained.

3. (Twice Amended) Process according to Claim 2, wherein at least one of the first and second segment extends beyond the perimeter of the object so that the fashioned portion projects beyond an end face of the object.

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A 4. (Twice Amended) Process according to claim 1, wherein after the first segment has been extruded, the die is moved by passing it over a region of the first segment which includes the portion to be fashioned.

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~~6~~ (Twice Amended) Process according to claim 1, wherein the extrudable material continues to be delivered by the die while the latter is being moved.

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~~7~~ (Twice Amended) Process according to claim 1, wherein the moving tool is applied against the portion to be fashioned just after the die has left that region of the second segment which includes this portion, in the actual extrusion station, without the object being moved, transferred or repositioned.

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~~8~~ (Twice Amended) Process according to Claim ⁷~~6~~, wherein the moving tool is automatically brought from a rest position to its working position immediately after the mass has been extruded and the extrusion die has continued its travel, is automatically aligned with the profiled bead and is brought into contact with the shapeless mass in order to fashion it.

[Please add the following claims:]

^{Sub D 2}
²⁰
~~20~~ (New) A process for using a tool to fashion extrudate on a pane comprising:
applying extrudate along a first segment of the pane;
applying extrudate along a second segment of the pane, with the second segment at least partially intersecting the first segment and the extrudate forming a superposed region defined by contact between the segments;
allowing a shaped surface of the tool to contact and fashion the superposed region.

¹¹
~~21~~ (New) The process of claim ¹⁰~~20~~, wherein the extrudate is applied by an extrusion die.

¹²
~~22~~ (New) The process of claim ¹⁰~~20~~, wherein the extrudate comprises a profiled bead.

¹³
~~23~~ (New) The process of claim ¹⁰~~20~~, wherein the superposed region is fashioned into a first portion for curing and a second portion for removal.

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(New) The process of claim ~~23~~¹³, further comprising:
removing the second portion of the superposed region.

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(New) The process of claim ~~20~~¹⁰, wherein the first and second segments are
disposed proximate at least one edge of the pane.

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(New) The process of claim ~~20~~¹⁰, further comprising:
heating the tool.

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(New) The process of claim ~~20~~¹⁰, wherein the shaped surface comprises an
upper portion and a lower portion.

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C² (New) The process of claim ~~27~~¹⁷, further comprising:
allowing a portion of the extrudate to flow between the upper and lower
portions of the shaped surface to form a lip.

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(New) The process of claim ~~20~~¹⁰, wherein the superposed region is disposed
proximate two edges of the pane.

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(New) The process of claim ~~20~~¹⁰, further comprising:
moving the tool from a first position remote from the superposed region to a
second position proximate the superposed region.

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(New) The process of claim ~~20~~¹⁰, further comprising:
aligning the tool with the superposed region.

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32.

(New) The process of claim ~~20~~¹⁰, wherein the extrudate is applied to the first
and second segments by an uninterrupted extrusion.

Please cancel claims 8-19.

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